



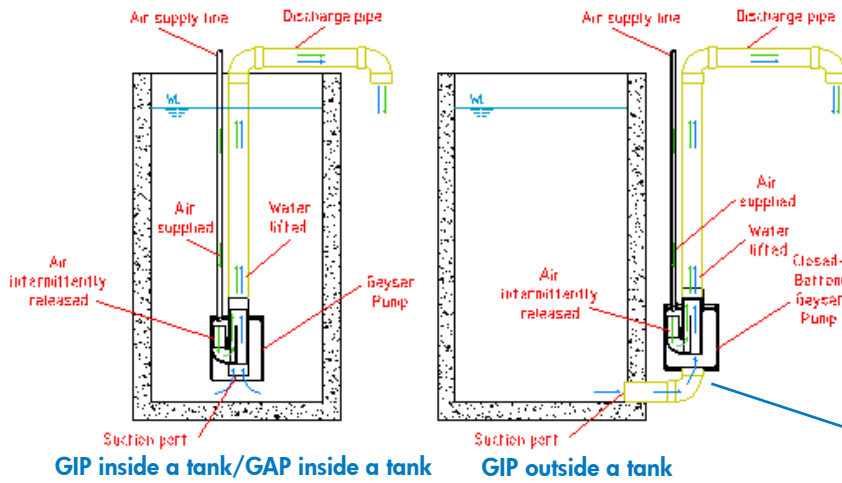
Revolutionizing the Pumping Industry

# Geysers Pump

## Geysers Inertia Pump, Geysers Air-Pulse Pump (GIP, GAP)

Low Cost, Low Energy for Return/Waste Activated Sludge (RAS, WAS) Pumping (Patented, with Patent Pending Features)

The Geysers Pump has been developed to provide clog free sludge pumping using less energy with easy control of the pumping rate.



|                              |
|------------------------------|
| <b>Lift Pipe Diameters</b>   |
| 2", 3", 4", 6", 8", 10", 12" |
| <b>Lifting Height</b>        |
| 2.0 x Submergence            |
| <b>Pumping Capability</b>    |
| 6-8% Solids                  |
| 60,000 - 80,000 mg/l         |
| <b>Flow Velocity</b>         |
| 18 ft per second             |

When the length of this suction pipe is long, water in the pipe is entrained by inertia. The energy required for pumping is low because power is consumed only to eject the volume of liquid in the pump cylinder during each pulse phase.

### Specifications - GIP

| Discharge pipe diameter    | 2"      | 3"      | 4"      | 6"       | 8"      |
|----------------------------|---------|---------|---------|----------|---------|
| Overall height             | 1' 4.9" | 1' 3.5" | 1' 7.5" | 1' 10.5" | 2' 3"   |
| Overall diameter           | 8.6"    | 2' 2.6" | 2' 5.3" | 3' 0.5"  | 3' 5.4" |
| Weight (lbs)               | 21      | 29      | 38      | 96       | 113     |
| Air supply                 | 1/2"    | 1"      | 1"      | 1 1/4"   | 1 1/2"  |
| Typical pumping rate (gpm) | 4       | 25      | 45      | 101      | 180     |

Materials: PVC standard (Max. operational pressure 40 psig), Powder coated mild steel and stainless steel

\*(note) Proper pumping rate selected based on submergence, lift, application and gpm required



### Specifications - GAP

| Discharge pipe diameter    | 1"      | 2"      | 3"      | 4"      | 6"       | 8"       | 10"     | 12"     |
|----------------------------|---------|---------|---------|---------|----------|----------|---------|---------|
| Overall height             | 1' 0.5" | 1' 0.5" | 1' 3.5" | 1' 7.5" | 1' 10.5" | 2' 3"    | 2' 6.5" | 3'      |
| Overall diameter           | 5.1"    | 8.6"    | 1' 0.8" | 1' 0.8" | 1' 6.7"  | 1' 10.1" | 2' 3.5" | 2' 8.6" |
| Weight (lbs)               | 8       | 14      | 19      | 25      | 64       | 75       | 83      | 95      |
| Air supply                 | 1/4"    | 1/2"    | 1"      | 1"      | 1 1/4"   | 1 1/2"   | 2"      | 2"      |
| Typical pumping rate (gpm) | 1       | 4       | 25      | 45      | 101      | 180      | 282     | 405     |

Materials: PVC standard (Max. operational pressure 40 psig), Powder coated mild steel and stainless steel

\*(note) Proper pumping rate selected based on submergence, lift, application and gpm required



# Geyser Pump

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Low Cost, Low Energy for Return/Waste Activated Sludge (RAS, WAS) Pumping



**Operating pressure =**  
 [Submergence (ft) + GIP/GAP height (ft)] x 0.43 (psi/ft)

**Air flow [DCFM] =**  
 # [pulses/min] x Delivered air volume to GIP/GAP [ft<sup>3</sup>/pulse]

**Air flow [SCFM] =**  
 [Operating pressure (psi) + 14.7 (psi)]/14.7 (psi) x Air flow [DCFM]

**GIP & GAP Flow rate: # pulses/min x gallon/pulse = flow (gpm)**

## GIP & GAP

### Delivered Air Flow to GIP & GAP [ft<sup>3</sup> / pulse]

| 1"   | 2"   | 3"   | 4"   | 6"   | 8"   | 10"  | 12"  |
|------|------|------|------|------|------|------|------|
| 0.04 | 0.13 | 0.35 | 0.52 | 1.21 | 2.10 | 3.16 | 4.08 |

### Delivered Sludge to GIP & GAP [gallon / pulse]

| 1"  | 2"   | 3"   | 4"   | 6"    | 8"   | 10"   | 12"   |
|-----|------|------|------|-------|------|-------|-------|
| 0.4 | 1.61 | 3.62 | 6.44 | 14.48 | 25.7 | 40.23 | 57.92 |

## Comparison of Pumps for Sludge Handling

|                          | Mechanical Pump | Airlift Pump | GIP GAP |
|--------------------------|-----------------|--------------|---------|
| Consistent slow pumping  | ✗               | ✗            | ⊙       |
| Concentrated sludge      | ✗               | ✗            | ⊙       |
| Non-biological material  | ✗               | ✗            | ⊙       |
| Flow Control             | ✗               | ✗            | ⊙       |
| High Lift, Shallow water | ⊙               | ✗            | △       |
| Solid handling           | ✗               | ○            | ⊙       |
| No Clogging              | ✗               | △            | ⊙       |
| Shear Force              | ✗               | ○            | ⊙       |

⊙ Very good   
 ○ Good   
 △ Limited   
 ✗ Not good

### Radii of Influence

